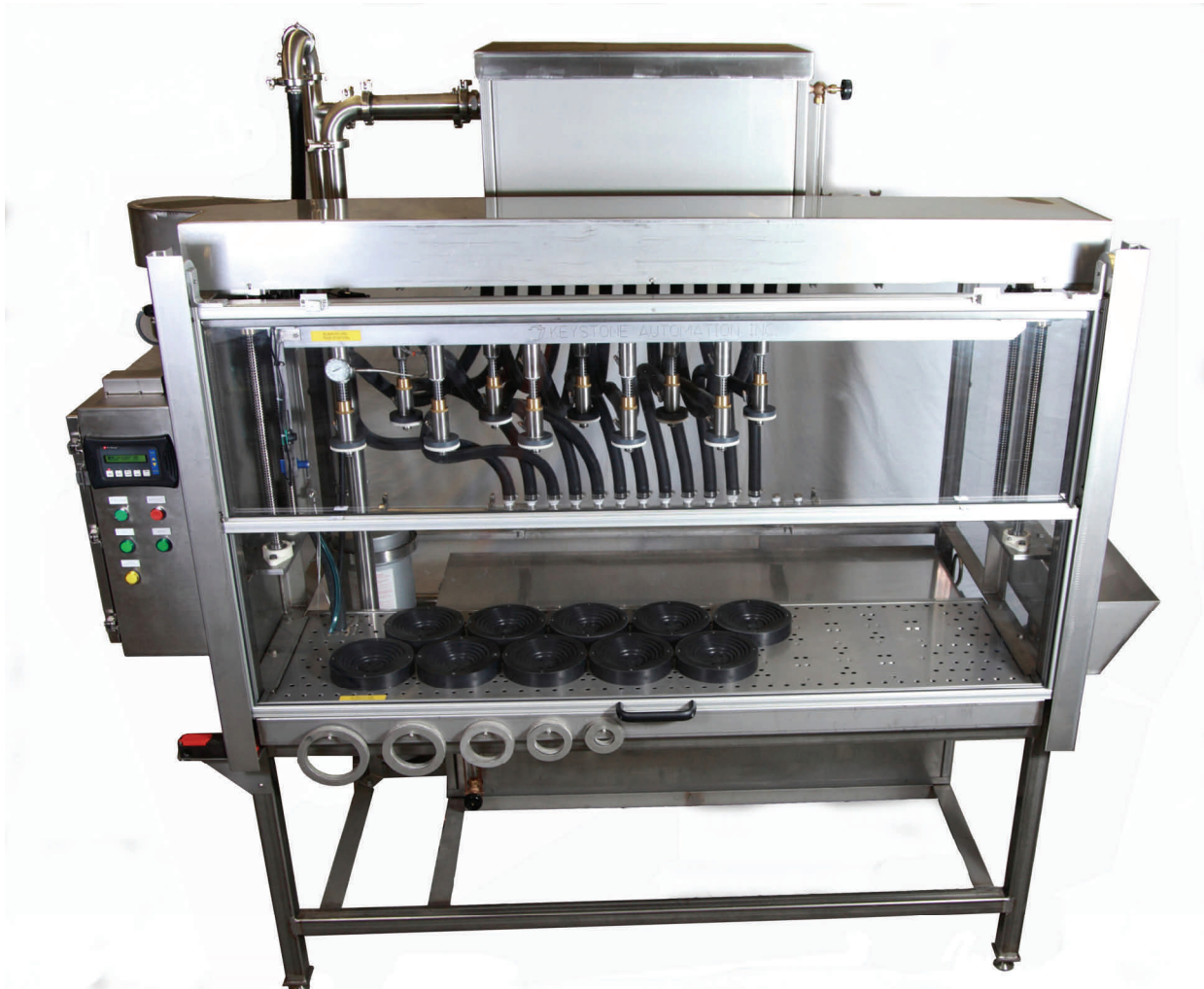




## HEAT SET TESTING HOT FILL MACHINE & QUENCH COOLER



Keystone Automation proudly offers a Heat Set testing Hot Water Bottle Fill Machine for the PET industry. Empty bottles are placed on “One size fits all” plates that center the bottles under the fill heads. The door is closed and the fill head automatically lowers to fill the bottles. When the bottles are filled, the operator presses the Raise button and the fill heads return to the top. Indicator lights tell the operator when to cap the bottles and when to remove them and place them in the Bottle Cooler.



*Hot Fill Machine details*

*View of self-centering bottle holders and support*

## Features:

- Semi-Automatic operation with indicator lights for cap & quench
- 65 gallon water capacity ½" NPT fill and drain connections
- Stainless steel & copper construction – NO iron piping.
- 10, 12 and 14 stations standard – 16 stations or other optional
- 480 VAC 3 Phase 30A Power Supply – 60A optional
- Self-centering bottle holders with stabilizing rings – supports virtually any size or shape container. Neck supports optional.
- Solid state heater controls – 6.5KW or 13KW heaters in each tank
- 2 degree water temperature interlock
- 185°, 193° and manual water temperature settings
- Door interlock prevents opening it during fill cycle
- Low water level shutoffs – Sight glasses on upper and lower tanks
- CE mark available
- Integral filter with (3) 20" cartridges